

GENERAL DUTY SPECIALTIES PRODUCT DATA

SPARCAST 30 L-1

SPARCAST 30 L-1 is a high purity, high strength, abrasion resistance, castable designed for use in high wear areas.

PHYSICAL PROPERTIES

| Maximum Service Temperature | 3000°F |
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| Dry Castable Requirement | 145 lbs./cu.ft. |
| Mix Water Required | 2.5 quarts/100 lbs. |
| Bulk Density (at 230°F) | 140-150 lbs./cu.ft |
| Modulus of Rupture After Drying at 230°F After Heating to 1500°F | 1000-1500 lbs/sq.in. 1500-2050 lbs/sq.in |
| Cold Crushing Strength After Drying at 230°F After Heating to 1500°F | 8000-11000 lbs/sq.in. 10000-15000 lbs/sq.in |
| Linear Change, % After Drying at 230°F After Heating to 1500°F | 0.0 to -0.1 0.0 to -0.2 |
| Erosion Resistance (ASTM C704) | Less than 10 cc loss (Typical: 6 - 8 cc loss) |
| Typical Chemical Analysis, % Al2O3 SiO2 CaO TiO2 Fe2O3 MgO | 52.3 42.4 2.7 1.5 0.9 |
| Alkalies | 0.1 |

SPARCAST 30L-1 is available in 50# bags, 100# bags or 3000# bulk bags, palletized and shrink-wrapped.

NOTE: CASTABLE MUST BE STORED IN DRY PLACE.

Data shown are average results of standard ASTM tests unless otherwise noted. Results may vary subject to variations in manufacturing, testing, and installation procedures in the field.