

## GENERAL DUTY SPECIALTIES PRODUCT DATA

## **SPARCAST 28 ESG**

**SPARCAST 28 ESG** is an all purpose, extra high strength, general duty refractory castable. It can be installed by gunning or casting.

## PHYSICAL PROPERTIES

Maximum Service Temperature	2800°F
Dry Castable Requirement	120 - 125 lbs./cu.ft.
Mix Water Required	1.25 gal./100 lbs.
Bulk Density (at 230°F)	125-135 lbs./cu.ft
Modulus of Rupture After Drying at 230°F After Heating to 1500°F After Heating to 2250°F	300-600 lbs/sq.in. 300-600 lbs/sq.in 300-700 lbs/sq.in
Cold Crushing Strength After Drying at 230°F After Heating to 1500°F After Heating to 2250°F	3000-4500 lbs/sq.in. 3000-4500 lbs/sq.in 3000-6000 lbs/sq.in
Linear Change, % After Drying at 230°F After Heating to 1500°F After Heating to 2250°F	0.0 to -0.4 0.0 to -0.4 0.0 to -0.6
Typical Chemical Analysis, % Al <sub>2</sub> O <sub>3</sub> SiO <sub>2</sub> CaO TiO <sub>2</sub> Fe <sub>2</sub> O <sub>3</sub> MgO Alkalies	48.0 40.9 7.7 1.9 1.1 0.2 0.2

**SPARCAST 28 ESG** is available in 55# bags and various size bulk bags, palletized and shrink-wrapped.

## NOTE: CASTABLE MUST BE STORED IN DRY PLACE

Data shown are average results of standard ASTM tests unless otherwise noted. Results may vary subject to variations in manufacturing, testing, and installation procedures in the field.